

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000183**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 02-Jul-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** 0 / 0 **HSR's:** 0 / 0 **NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	<p>QA observed welding of the following PQRs:</p> <p>HP2007149, 3G SMAW (THJ506Fe-1 E7018-1) on 485W material, welding is in progress.</p> <p>HP2007148, 1G SMAW (THJ506Fe-1 E7018-1) on 485W material, welding is in progress.</p> <p>QA observed mechanical straightening of raw plate for the 77 meter Tower mock-up. No cutting was performed.</p>
2	Meetings attended	<p>QA met with ABF at 0900 to discuss the activities for the day. ABF informed QA that ZPMC will continue welding PQR HP2007149 and will begin HP2007148. ZPMC informed ABF and QA that the RT testing in Shanghai for PQRs HP2007147-1 and HP2007153 is scheduled for Wednesday. The closed rib bending trial was discussed regarding the drilling of holes prior to bending. Closed-rib bending is scheduled for tomorrow. ZPMC informed ABF and QA that they would begin cutting material for the 77 meter Tower mock-up today.</p>
3	Quality Assurance Inspectors per shift	<p>3 AM (Acuna, Berger, Cuellar)</p> <p>0 PM</p>

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer